

DRILL BITS

TAPER SHANK DRILL 118°

209 SERIES

- Steam oxide finish increases tool life and lubricity
- Material: High Speed Steel
- Point Angle: 118°
- Manufacturing Standards: ANSI
- Cutting Direction: Right Hand



Model No.	Fractional Size"	Decimal Size"	L2"	L1"	Morse Taper Shank No.	Price /Each
TDD862	1/8	0.125	1-7/8	5-1/8	#1	
TDD863	9/64	0.1406	2-1/8	5-3/8	#1	
TDD864	5/32	0.1562	2-1/8	5-3/8	#1	
TDD865	11/64	0.1718	2-1/2	5-3/4	#1	
TDD866	3/16	0.1875	2-1/2	5-3/4	#1	
TCP420	13/64	0.2031	2-3/4	6	#1	
TDD868	7/32	0.2187	2-3/4	6	#1	
TDD869	15/64	0.2343	2-7/8	6-1/8	#1	
TDD870	1/4	0.25	2-7/8	6-1/8	#1	
TDD871	17/64	0.2656	3	6-1/4	#1	
TDD872	9/32	0.2812	3	6-1/4	#1	
TDD873	19/64	0.2968	3-1/8	6-3/8	#1	
TDD874	5/16	0.3125	3-1/8	6-3/8	#1	
TDD875	21/64	0.3281	3-1/4	6-1/2	#1	
TDD876	11/32	0.3437	3-1/4	6-1/2	#1	
TDD877	23/64	0.3593	3-1/2	6-3/4	#1	
TDD878	3/8	0.375	3-1/2	6-3/4	#1	
TDD879	25/64	0.3906	3-5/8	7	#1	
TDD880	13/32	0.4062	3-5/8	7	#1	
TDD881	27/64	0.4218	3-7/8	7-1/4	#1	
TDD882	7/16	0.4375	3-7/8	7-1/4	#1	
TDD883	29/64	0.4531	4-1/8	7-1/2	#1	
TDD884	15/32	0.4687	4-1/8	7-1/2	#1	
TDD885	31/64	0.4843	4-3/8	8-1/4	#2	
TDD886	1/2	0.5	4-3/8	8-1/4	#2	
TDD887	33/64	0.5156	4-5/8	8-1/2	#2	
TDD888	17/32	0.5312	4-5/8	8-1/2	#2	
TDD889	35/64	0.5468	4-7/8	8-3/4	#2	
TDD890	9/16	0.5625	4-7/8	8-3/4	#2	
TDD891	37/64	0.5781	4-7/8	8-3/4	#2	
TDD892	19/32	0.5937	4-7/8	8-3/4	#2	
TDD893	39/64	0.6093	4-7/8	8-3/4	#2	
TDD894	5/8	0.625	4-7/8	8-3/4	#2	
TDD895	41/64	0.6406	5-1/8	9	#2	
TDD896	21/32	0.6562	5-1/8	9	#2	
TDD897	43/64	0.6718	5-3/8	9-1/4	#2	
TDD898	11/16	0.6875	5-3/8	9-1/4	#2	
TDD899	45/64	0.7031	5-5/8	9-1/2	#2	
TDD900	23/32	0.7187	5-5/8	9-1/2	#2	
TDD901	47/64	0.7343	5-7/8	9-3/4	#2	
TDD902	3/4	0.75	5-7/8	9-3/4	#2	
TDD903	49/64	0.7656	6	9-7/8	#2	
TDD904	25/32	0.7812	6	9-7/8	#2	
TDD905	51/64	0.7968	6-1/8	10-3/4	#3	
TDD906	13/16	0.8125	6-1/8	10-3/4	#3	
TDD907	53/64	0.8281	6-1/8	10-3/4	#3	
TDD908	27/32	0.8437	6-1/8	10-3/4	#3	

Model No.	Fractional Size"	Decimal Size"	L2"	L1"	Morse Taper Shank No.	Price /Each
TDD909	55/64	0.8593	6-1/8	10-3/4	#3	
TDD910	7/8	0.875	6-1/8	10-3/4	#3	
TDD911	57/64	0.8906	6-1/8	10-3/4	#3	
TDD912	29/32	0.9062	6-1/8	10-3/4	#3	
TDD913	59/64	0.9218	6-1/8	10-3/4	#3	
TDD914	15/16	0.9375	6-1/8	10-3/4	#3	
TDD915	61/64	0.9531	6-3/8	11	#3	
TDD916	31/32	0.9687	6-3/8	11	#3	
TDD917	63/64	0.9843	6-3/8	11	#3	
TDD918	1	1	6-3/8	11	#3	
TDD919	1-1/64	1.0156	6-1/2	11-1/8	#3	
TDD920	1-1/32	1.0312	6-1/2	11-1/8	#3	
TDD921	1-3/64	1.0468	6-5/8	11-1/4	#3	
TDD922	1-1/16	1.0625	6-5/8	11-1/4	#3	
TDD923	1-5/64	1.0781	6-7/8	12-1/2	#4	
TDD924	1-3/32	1.0937	6-7/8	12-1/2	#4	
TDD925	1-7/64	1.1093	7-1/8	12-3/4	#4	
TDD926	1-1/8	1.125	7-1/8	12-3/4	#4	
TDD927	1-9/64	1.1406	7-1/4	12-7/8	#4	
TDD928	1-5/32	1.1562	7-1/4	12-7/8	#4	
TDD929	1-11/64	1.1718	7-3/8	13	#4	
TDD930	1-3/16	1.1875	7-3/8	13	#4	
TDD932	1-7/32	1.2187	7-1/2	13-1/8	#4	
TDD933	1-15/64	1.2343	7-7/8	13-1/2	#4	
TDD934	1-1/4	1.25	7-7/8	13-1/2	#4	
TDD935	1-17/64	1.2656	8-1/2	14-1/8	#4	
TDD936	1-9/32	1.2812	8-1/2	14-1/8	#4	
TDD937	1-19/64	1.2968	8-5/8	14-1/4	#4	
TDD938	1-5/16	1.3125	8-5/8	14-1/4	#4	
TDD939	1-21/64	1.3281	8-3/4	14-3/8	#4	
TDD940	1-11/32	1.3437	8-3/4	14-3/8	#4	
TDD942	1-3/8	0.375	8-7/8	14-1/2	#4	
TDD944	1-13/32	1.4062	9	14-5/8	#4	
TDD945	1-27/64	1.4218	9-1/8	14-3/4	#4	
TDD946	1-7/16	1.4375	9-1/8	14-3/4	#4	
TDD948	1-15/32	1.4687	9-1/4	14-7/8	#4	
TDD949	1-31/64	1.4843	9-3/8	15	#4	
TDD950	1-1/2	1.5	9-3/8	15	#4	
TDD951	1-17/32	1.5312	9-3/8	16-3/8	#5	
TDD952	1-9/16	1.5625	9-5/8	16-5/8	#5	
TDD954	1-5/8	1.625	10	17	#5	
TDD956	1-11/16	1.6875	10-1/8	17-1/8	#5	
TDD958	1-3/4	1.75	10-1/8	17-1/8	#5	
TDD960	1-13/16	1.8125	10-1/8	17-1/8	#5	
TDD962	1-7/8	1.875	10-3/8	17-3/8	#5	
TDD964	1-15/16	1.9375	10-3/8	17-3/8	#5	
TDD966	2	2	10-3/8	17-3/8	#5	



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